### **MITSUBISHI Group Company**



## **Digital Ultrasonic Test Instrument**

(Ultrasonic Flaw Detector)

**UI-27** 

# Sophisticated Multi-use ultrasonic flaw detector



Fulfilling software
High brightness LED monitor
2ch extension (optional)
External output extension (optional)
IP66 water-proof Design

# UI-27 will respond for the needs of all people.

We have aggregated the technology required for the portable flaw detector. UI-27 is a multi-use flaw detector that can respond to B-scan, manual inspection, automated inspection and special applications.

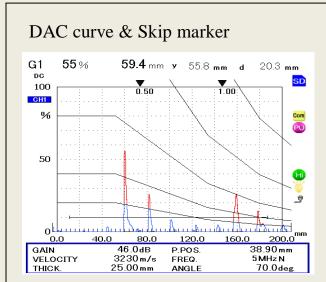




# **The Second Provides** perfect inspection conditions.

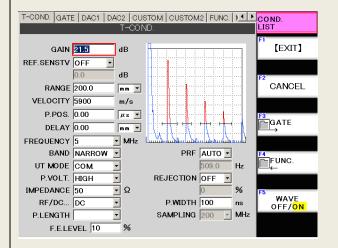
Built-in 12 frequency band filters deliver high-sensitivity testing by optimal receiving band.

200 MHz sampling frequency will improve the distance measurement accuracy and the material thickness measurement accuracy.

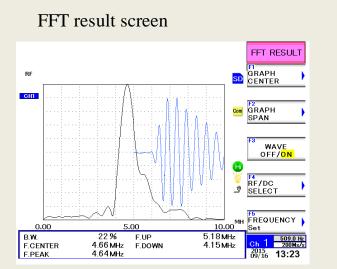


The simultaneous display function for distance value "y" and depth value "d" on the screen.

Inspection conditions setting screen

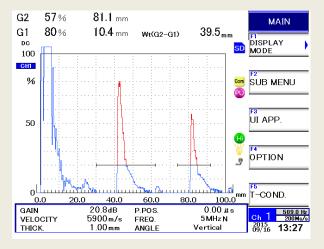


Batch setting of inspection conditions is possible.



FFT function of the received waveform.

Independent sound velocity setting function for each gate.



The simultaneous distance display function of in the water sound velocity and in the steel sound velocity.

### Options:

External output function: Recorder signals, Control signals.

2ch expansion: 2ch simultaneous synchronization inspection is possible.

#### UI-27 DIGITAL ULTRASONIC INSTRUMENT

#### Display

Screen size: 6.5"VGA a-Si TFT active-matrix

Display area: 132.5 X 99.5 : 640(W) X 480(H) Pixels A scan pixels: 424(W) X 316(H) Max 530(W) X 421(H)

#### Size (mm) · Weight (kg)

286(W) X180(H) X110(D) Approx3.6kg

#### Case (IP66water-proof standard)

Reinforced ABS resin (front and rear) Aluminum alloy (body)

#### Transmitter section

Output impedance:  $50\Omega$  or less P.R.F.: Link with test range

Pulse rise up time: Less than 10ns Wave form: Square wave pulse Voltage: Low / Medium / High

Damping:  $50 / 300\Omega$ 

#### Receiver section

Gain: 110dB (in steps of 0.1dB)

Sensitivity: 80dB or better at 5MHz narrow band Receiver amplification center frequency: 0.25/ 0.5/ 1/ 2/ 3/ 4/ 5/ 10/ 15/ 25MHz

Amplifier linearity: ±3% Max

#### Time-base section

Test range:

1 to 14,556 mm in sound velocity 5900 m/s Sound velocity measurement range:

100 to 15.000 m/s

Adjustable delay: full scale to 3,000 µs ±5% Display time-base linearity: ±1% Max

#### Gate section

Delay range:

0 to full scale time range on the display

Gate marker width:

0 to full scale time range on the display

Number of gate: 4

#### Standard accessories

1, Li-lon battery: 1

2, AC adapter: 1

3, SD memory card: 1

4, Manual, Test certificate, Warranty: 1set

#### Frequency analysis function

Center frequency: 0.25 to 25MHz adjustable

Display range: 50MHz max

#### Temperature

Ambient temperature: 0 to 40°C (operation) -20 to 60°C (storage)

#### Standard functionality

Measurement methods:

single probe / dual probe / transmission technique Wave form selections: DC / DC+ / DC- / RF Beam path measurement methods: Peak / Up / First echo / Zero crossing / Peak up

Angle beam technique support function: 12 DAC max, refraction angle measurement Data storage capacity: In attached 2GB SD card, 600 Conditions and 90,000 Images are stored.

Max SDHC32GB.

#### Power section

AC adapter: 100 to 240V±10% 50/60Hz 20W Battery: Li-lon cell 1. Max 2 in parallel operation. Battery operation time: approx. 8 Hour / 1 cell Charging time: approx. 2.5Hr 80%, 5Hr 100%

#### Interfaces

Card slot: SD memory card Connectors: USB (master / slave)

LAN / VGA / Encoder (2Axis)

DC inlet

Earphone and microphone (Headset)

(JEITA RC-5240)

#### **Optional extras and Soft Ware**

2 Ch. Extension: Set of T/R card, connectors, S/W Output extension: Set of I/O card, Ext-terminal, S/W Expansion Battery: Li-lon cell for parallel operation Dedicated carrying case: For body and parts storage TOFDO method: S/W. Scanner supply on request. ABC-scan display: S.W. Scanner supply on request. EDAC function: Electrical DAC compensation S/W Tracking function: S echo tracking function S/W



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